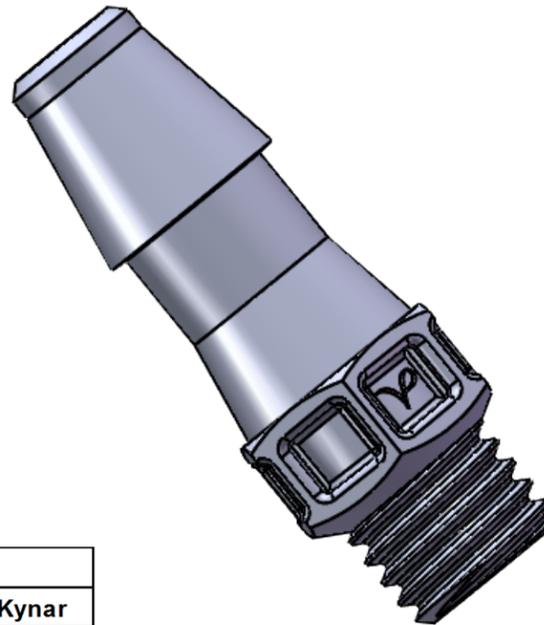
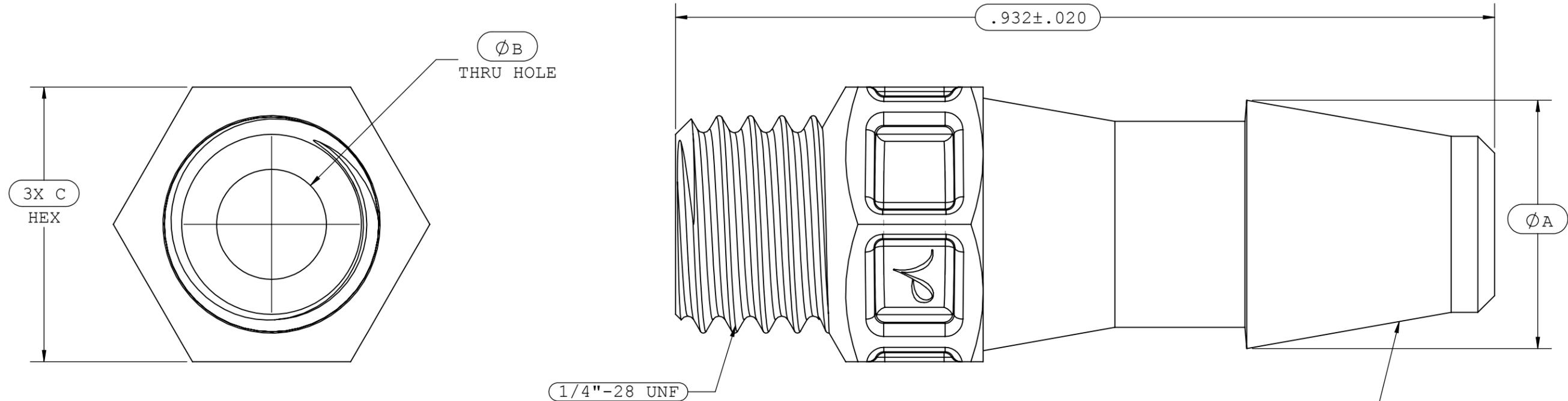


NOTES: 1.FOR ADDITIONAL DETAILS, PLEASE CONTACT VP NEW PRODUCT DEVELOPMENT

2.DIMENSIONS MARKED ARE CONTROL DIMENSIONS

3.VERIFY THREAD USING 1/4"-28 PD .2258 GO THREAD GAUGE

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	06-11-98	
B	CO 018 DRAFTING UPDATE	08-18-05	Rick C.
C	ECO 285 ECO 358	02-08-17	FJL



Dimension	Material Specific Tolerances							
	Acetal	Nylon	PP	ABS	PC	PVC	Polysulfone	Kynar
A	.282	.275	.277	.282	.282	.282	.282	.271
B	.125	.121	.125	.125	.125	.125	.125	.121
C	.312	.312	.312	.312	.312	.312	.312	.307
D								
E								
F								

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:		VALUE PLASTICS, INC			
FRACTIONS DECIMAL ANGULAR ± .XX ±.01 ± 1° ± .XXX ±.005 ± .XXXX ±.001		PART NUMBER: S250			
DO NOT SCALE DRAWING		DESCRIPTION: 1/4-28 UNF Thread with 5/16" Hex to 200 Series Barb, 3/16" (4.8 mm) ID Tubing			
DRAWN BY: shannond	DATE: 3/28/2017	SIZE: B	SCALE: NTS	VER: 	DWG. NO. 1006895
MANAGER: huadong.lou		© 2011 VALUE PLASTICS, INC			REV C
				SHEET: 1 OF 1	

FOR REFERENCE ONLY